

SPHIT-2.

Work Order ID 69963-2

Wednesday, May 25, 2011 8:09:50 AM



Item ID: D4071-041

Accept



Setup Start



Revision ID:

Item Name: Shoulder Harness Assembly

Stop



Start Date: 5/25/2011 Start Qty: 8.00



Required Date: 6/15/2011 Req'd Qty: 8.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

CL

Date: 11/05/25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4071

A

100

0.00



Purchasing

Memo

0.00

Purchasing

Issue P/O: 14156
Manufacture D4071-041 as per Dwg D4071
Supplier: AMSAFE INC.
Certificate of conformity is required

PL 11-05-25
(8)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Per 11/6/11 (8)

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

8 11/06/17

(47)

Pho 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D4071-041 PAR #: _____ Fault Category: Supplier NCR: Yes No DQA: _____ Date: _____
 Resolution: Return Disposition: Return QA: N/C Closed: _____ Date: _____

NCR: <u>69963-2</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11-6-13	120	Found at inspection that Qty of 1 Belt has one belt stripes on it R.C. Supplier		Return Defective Belt Back to Supplier RMA # _____	will Be Done on original w/o. 8/10/17			8/10/17

Date & initial all entries

Work Order ID 69963

Wednesday, May 25, 2011 8:09:50 AM



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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: *260*

0.00

Memo

0.00

11/6/20 570

Packaging

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/6/21 MF 11-06-21

Picklist Print

Wednesday, May 25, 2011 8:09:47 AM

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Work Order ID: 69963



Parent Item: D4071-041



Parent Item Name: Shoulder Harness Assembly


Start Date: 5/25/2011

Required Date: 6/15/2011

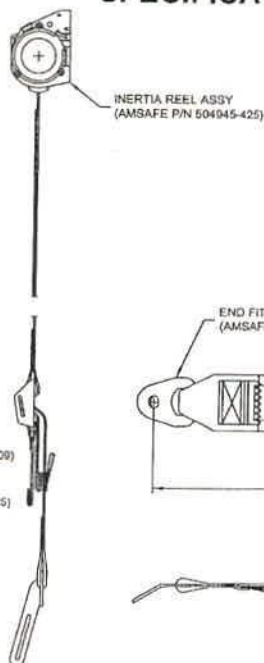
Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A new issue DD 10.04.23 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
4147-2-041-2396  Shoulder Harness, 4 point		Purchased	No			110	Each	0.0000	1	8		5/24/11	8

CX1105125
W10. 69963



BUCKLE ASSY
(AMSAFE P/N 502750-401)

END FITTING
(AMSAFE P/N 500782-41)

0.321
TRUE
TYPE

29.0

BUCKLE HALF ASSY
(AMSAFE SUB-ASSY P/N 4147-2010412396)

LABEL
(AMSAFE P/N 505150-1)

RELEASED
2010-04-19
mfp

1) PURCHASE: AMSAFE INC. PART No. 4147-2-041-2396
4 POINT SHOULDER HARNESS.
MEETS REQUIREMENTS OF FAA TSO-C114

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 EXCEPT DIMENSIONS: X.X ±0.50

4) UNITS: INCHES UNLESS OTHERWISE NOTED.

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: LABEL TO CONTAIN THE FOLLOWING AT MINIMUM:
P/N 4147-2-041-2396
CUST P/N: D4071-041
DATE OF MFG
CONFORMS TO FAA TSO-C114

7) WEIGHT: 2.2 lbs

8) INDICATED DIMS ARE FULLY EXTENDED LENGTH

A	NEW ISSUE	JPH	10.04.13
REV.	DESCRIPTION	BY	DATE
DESIGN	JPH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. REV. A D4071 SHEET 1 OF 1 TITLE SCALE SHOULDER HARNESS ASSY (D350-689) NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUBJECT OF THE CANADIAN PATENT LAW IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	
DRAWN	JPH		
CHECKED	JP		
MFG. APPR.	N/A		
APPROVED	AM		
DE APPR.	H		
DATE	10.04.13		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14156

Purchase Order Date 5/25/2011

PO Print Date 5/25/2011

Page Number 1 of 1

Order From :

VU-AMS001

AMSAFE INC.
LOCKBOX #5
P.O BOX 53075
PHOENIX, AZ 85072-3075
US

Contact Name

Vendor Phone 602 850 2850

Vendor Fax 602 850 2812

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
4147-2-041-2396		Shoulder Harness, 4 point	6/10/2011 Yes	8.00 Each	FedEx PI collect	\$256.2400	\$2,049.92

Special Inst:

As per DWG: D4071
Rev: A. B69963
Identification: Label to contain the following
at min. p/n 4147-2-041-2396
Cust. P/N D4071-041 Date MFG conforms
to FAA TSO-C114

PO Total:

\$2,049.92

Change Nbr: 1

Change Date: 5/25/2011

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

AMSAFE

AMSAFE AVIATION
1043 NORTH 47th AVENUE
PHOENIX, AZ 85043
PH (602)850-2850 FAX (602)850-2812

SHIPPER/CERTIFICATION

CUSTOMER NO.
10006113

SALES ORDER NO.
S210717

BOL NO.
000235952

DATE PRINTED
06/15/11

PAGE NO.
1

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY
ONTARIO, CANADA K6A 1K7
Canada

DART AEROSPACE LTD.
1270 ABERDEEN ST
HAWKSBURY,, ON K6A 1K7
Canada

Ship to ID: 10006125

CUSTOMER ORDER NO.
PO14156

TERMS
NET30

FREIGHT
COLLECT

SHIP VIA
FedEx P1 10:30 AM

F.O.B.
ORIGIN

SHIPMENT REFERENCE 000235952

Sales Order Remarks: 1517-9324-0

Remarks: CUSTOMER PART NUMBER: D4071-041 TO APPEAR ON LABEL

LINE	ITEM NUMBER / DESCRIPTION	DRAWING AND CERTIFICATIONS	DUE DATE	QTY ORDERED	QTY SHIPPED	QTY BACK ORDERED
1	Cust. Item No.: D4071-041 4147-2-041-2396 REST SYS ASSY	DRAWING: 4147 REV: F CERT: TSO-C114 Lot/Serial Numbers Shipped Quantity S210717-1	2011-06-15	8 Expire Ref.	8	0

I certify that the article(s) listed above conform to all applicable design data, and (as applicable):

FAA PMA, FMVSS 209, FMVSS 302, 14 CFR 25.853

FAA TSO C22f, C22g, C114 or TSO Plus

The conditions and tests required for TSO approval of the article(s) are minimum performance standards. It is the responsibility of those installing the article(s) either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the standards applicable to the TSO article including (when applicable) the integrated non-TSO function. The non-TSO function is described as the seat belt airbag system including the inflator cable assembly and electrical components that have not been evaluated for functionality or installation requirements. TSO articles including the integrated non-TSO function must have separate approval for installation in an aircraft. The article(s) may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements. Product shipped meets all material, processing and test requirements. Certifications/test reports as applicable are retained on file at AmSafe Aviation.

AmSafe Authorized Signature: X

Printed Name: Lorena RamirezDated: 1 May 2011**COUNTRY OF ORIGIN USA**

1. Approving National Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: S210717-1-EA	
4. Organization Name and Address: AMSAFE, INC 1043 NORTH 47 TH AVE PHOENIX, AZ. 85043				5. Work Order/Contract/Invoice Number: S210717-1 0 PAGES ATTACHED			
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	REST SYS ASSY	4147-2-041-2396	N/A	8	A0611	NEW	
13. Remarks: DRAWING: 4147 REV: F TSO: C114 CUSTOMER P.N D4071-041 EXPORT AIRWORTHINESS APPROVAL: THIS ARTICLE MEETS THE SPECIAL REQUIREMENTS OF CANADA							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.				<div style="border: 1px solid black; padding: 5px;"> 19. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in Block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service. </div>			
15. Authorized Signature: 		16. Approval/Authorization No.: ODA 602112NM		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): ELEANOR ARTEAGA		18. Date (m/d/y): JUN/15/2011		22. Name (Typed or Printed):		23. Date (m/d/y):	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							